

HD VOLTAGE LABEL PLACEMENT

The Techno HD Series Router is powered by 220 Volt AC. Unless specially requested, the electronics require 3-phase power.

1.1 The Electronics are housed in the large Nema enclosure as shown in Figure 1.1. When unpacking the machine avoid twisting the cable carrier that guides the cables to the motors.



1.2 Open the back of the enclosure (shown in Fig 1.2) with the key provided.



Fig. 1.2



2 LABELS ARE REQUIRED: One on the OUTSIDE where the Cables come in & the Other on the INSIDE near the 220V CONNECTION.

1.3 The electronics will now be visible (shown in Fig. 1.3) The terminals for the 220 volt connection are located at the bottom of the box (shown in Fig.1.4).

Techno Inc. Since 1986			
MACHINE MODEL: HD SERIES 60120			
A	CURRENT	20	Refer to Spindle Name-plate for Spindle Requirements
V	VOLTS	230	
Hz	HERTZ	60	Disconnect All Electrical Sources Before Servicing More Than One Power Source
Φ	PHASE	3	
TECHNO S/N: H-1308-05058-081513			
2101 Jericho Turnpike, New Hyde Park, NY 11040			
Tel: (516) 328-3970 · Web: www.technocnc.com			

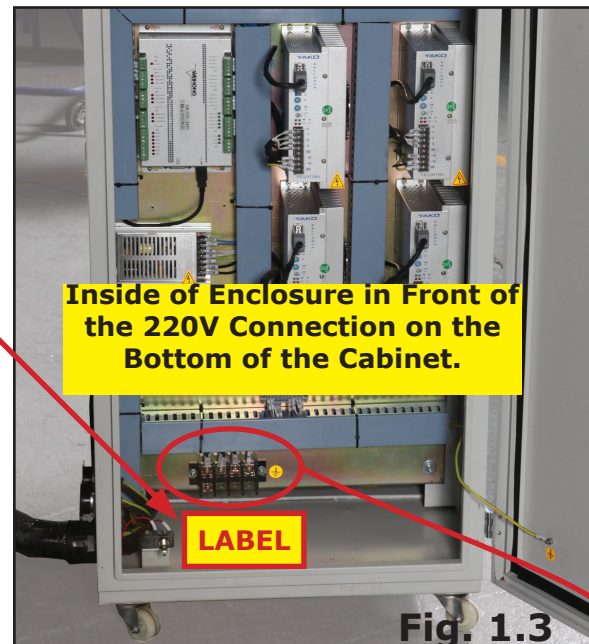


Fig. 1.3



Outside of Enclosure Near Vacuum Starter Connection where the Cable comes in.

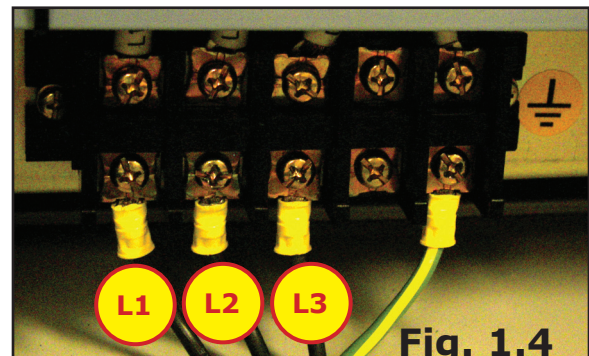


Fig. 1.4

1.4 Have a suitably qualified person connect the 220V to the terminals. Make sure that all local electrical codes are obeyed. For single phase machine, connect power to L1 and L3 only.